



Cement Kiln Dust

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations
Revision Date: 04/21/2015 Date of issue: 04/21/2015

Version: 1.0

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: Cement Kiln Dust

Synonyms: New Lime™, Cement Kiln Dust (CKD), Kiln Dust, Cement Lime, Raw Mix, Kiln Feed, Baghouse Dust.

1.2. Intended Use of the Product

Kiln dust used in the manufacture of bricks, mortar, cement, concrete, plasters, paving materials, and other construction applications.

1.3. Name, Address, and Telephone of the Responsible Party

Company

Lafarge North America Inc.

8700 West Bryn Mawr Avenue, Suite 300

Chicago, IL 60631

Information: 773-372-1000 (9am to 5pm CST)

email: SDSinfo@Lafarge.com

Website: www.lafarge-na.com

1.4. Emergency Telephone Number

Emergency Number : 1-800-451-8346 (3E Hotline)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Classification (GHS-US)

Skin Irrit. 2 H315

Eye Dam. 1 H318

Skin Sens. 1 H317

Carc. 1A H350

STOT SE 3 H335

STOT RE 1 H372

Full text of H-phrases: see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word (GHS-US)

: Danger

Hazard Statements (GHS-US)

: H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H335 - May cause respiratory irritation.

H350 - May cause cancer.

H372 - Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements (GHS-US)

: P202 - Do not handle until all safety precautions have been read and understood.

P260 - Do not breathe dust.

P264 - Wash hands, forearms, and exposed areas thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P271 - Use only outdoors or in a well-ventilated area.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P280 - Wear eye protection, protective clothing, protective gloves, respiratory protection.

P302+P352 - IF ON SKIN: Wash with plenty of water.

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P304+P340 - IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

P501 - Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

2.3. Other Hazards

Causes severe skin burns and eye damage when mixed with water.

Individuals with lung disease (e.g. bronchitis, emphysema, COPD, pulmonary disease) or sensitivity to hexavalent chromium can be aggravated by exposure.

2.4. Unknown Acute Toxicity (GHS-US) No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable

3.2. Mixture

Name	Product Identifier	% (w/w)	Classification (GHS-US)
Flue dust, portland cement	(CAS No) 68475-76-3	100	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335
Contains	Product Identifier	% (w/w)	Classification (GHS-US)
Limestone	(CAS No) 1317-65-3	10-30, 30-60, 60-80	Not classified
Calcium oxide	(CAS No) 1305-78-8	5-10, 10-30, 30-50	Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
Quartz	(CAS No) 14808-60-7	<0.1, 0.1-1, 1-5, 5-10	Carc. 1A, H350 STOT SE 3, H335 STOT RE 1, H372
Magnesium oxide (MgO)	(CAS No) 1309-48-4	<0.1, 0.1-1, 1-2	Not classified

Multiple WHMIS ranges have been utilized to account for varying concentration.

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

Inhalation: Move person to fresh air. Seek medical attention for discomfort or if coughing or other symptoms do not subside.

Skin Contact: For wet mixture: Rinse for at least 60 minutes with water. For dry mixture: Rinse with water for at least 15 minutes.

Wash with cool water and a pH neutral soap or a mild skin detergent. Seek medical attention for rash, irritation, dermatitis, and prolonged unprotected exposures to wet cement or kiln dust, cement mixtures, or liquids from wet cement.

Eye Contact: Rinse eyes thoroughly with water for at least 60 minutes, including under lids, to remove all particles. Seek medical attention for abrasions and burns.

Ingestion: Do not induce vomiting. Rinse mouth. Seek medical attention or contact poison control center immediately.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

General: Causes serious eye damage. Causes skin irritation. May cause an allergic skin reaction. May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure. May cause cancer.

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Inhalation: Breathing dust may cause nose, throat or lung irritation, including choking, depending on the degree of exposure. Inhalation of high levels of dust can cause chemical burns to the nose, throat and lungs. Risk of injury depends on duration and level of exposure.

Silicosis: This product contains trace amounts of crystalline silica. Prolonged or repeated inhalation of respirable crystalline silica from this product can cause silicosis, a seriously disabling and fatal lung disease.

Carcinogenicity: Cement contains trace amounts of crystalline silica and hexavalent chromium which are classified by IARC and NTP as known human carcinogens.

Autoimmune Disease: Some studies show that exposure to respirable crystalline silica (without silicosis) or that the disease silicosis may be associated with the increased incidence of several autoimmune disorders such as scleroderma (thickening of the skin), systemic lupus erythematosus, rheumatoid arthritis and diseases affecting the kidneys.

Tuberculosis: Silicosis increases the risk of tuberculosis.

Renal Disease: Some studies show an increased incidence of chronic kidney disease and end-stage renal disease in workers exposed to respirable crystalline silica.

Skin Contact: Kiln dust may cause dry skin, discomfort, irritation, severe burns, and dermatitis.

Burns: Exposure of sufficient duration to wet kiln dust, or to dry kiln dust on moist areas of the body, can cause serious, potentially irreversible damage to skin, eye, respiratory and digestive tracts due to chemical (caustic) burns, including third degree burns. A skin exposure may be hazardous even if there is no pain or discomfort.

Dermatitis: Kiln dust is capable of causing dermatitis by irritation and allergy. Skin affected by dermatitis may include symptoms such as, redness, itching, rash, scaling, and cracking. Irritant dermatitis is caused by the physical properties of kiln dust including alkalinity and abrasion. Allergic contact dermatitis is caused by sensitization to hexavalent chromium (chromate) present in kiln dust. The reaction can range from a mild rash to severe skin ulcers. Persons already sensitized may react to the first contact with kiln dust. Others may develop allergic dermatitis after years of repeated contact with cement.

Eye Contact: Airborne dust may cause immediate or delayed irritation or inflammation. Eye contact with large amounts of dry powder or with wet kiln dust can cause moderate eye irritation, chemical burns and blindness. Eye exposures require immediate first aid and medical attention to prevent significant damage to the eye.

Ingestion: Do not ingest kiln dust. Ingestion of small quantities of kiln dust is not known to be harmful, large quantities can cause distress to the digestive tract. Large quantities can cause chemical burns in the mouth, throat, stomach, and digestive tract.

Chronic Symptoms: Causes damage to organs through prolonged or repeated exposure. If dust is generated, repeated exposure through inhalation may cause cancer or lung disease.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not flammable.

Explosion Hazard: Product is not explosive.

Reactivity: Kiln dust reacts with water, resulting in a slight release of heat, depending on the amount of lime (Calcium oxide) present.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: None known.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not breathe dust. Do not get in eyes, on skin, or on clothing.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

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6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Place spilled material into a container. Avoid actions that cause the kiln dust to become airborne. Avoid inhalation of kiln dust and contact with skin. Wear appropriate protective equipment. Scrape wet kiln dust or cement and place in container. Allow material to dry or solidify before disposal. Do not wash kiln dust down sewage and drainage systems or into bodies of water (e.g. streams).

Methods for Cleaning Up: Avoid actions that cause dust to become airborne during clean-up such as dry sweeping or using compressed air. Use HEPA vacuum or thoroughly wet with water to clean-up dust. Use PPE described in Section 8.

6.4. Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection. For further information refer to section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Cutting, crushing or grinding hardened cement, concrete, or other crystalline silicabearing materials will release respirable crystalline silica. Use all appropriate measures of dust control or suppression, and Personal Protective Equipment (PPE) described in Section 8 below.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Ensure adequate ventilation.

Storage Conditions: Store tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep bulk and bagged kiln dust dry until used. Stack bagged material in a secure manner to prevent falling. Bagged kiln dust and cement is heavy and poses risks such as sprains and strains to the back, arms, shoulders and legs during lifting and mixing. Handle with care and use appropriate control measures.

7.3. Specific End Use(s)

Kiln dust used in the manufacture of bricks, mortar, cement, concrete, plasters, paving materials, and other construction applications.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

Limestone (1317-65-3)		
Mexico	OEL TWA (mg/m ³)	10 mg/m ³
Mexico	OEL STEL (mg/m ³)	20 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
Alberta	OEL TWA (mg/m ³)	10 mg/m ³
British Columbia	OEL STEL (mg/m ³)	20 mg/m ³ (total dust)
British Columbia	OEL TWA (mg/m ³)	10 mg/m ³ (total dust)
New Brunswick	OEL TWA (mg/m ³)	10 mg/m ³ (particulate matter containing no Asbestos and <1% Crystalline silica)
Nunavut	OEL TWA (mg/m ³)	5 mg/m ³ (respirable mass)
Northwest Territories	OEL TWA (mg/m ³)	5 mg/m ³ (respirable mass)
Québec	VEMP (mg/m ³)	10 mg/m ³ (Limestone, containing no Asbestos and <1% Crystalline silica-total dust)
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³

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Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³
Yukon	OEL STEL (mg/m ³)	20 mg/m ³
Yukon	OEL TWA (mg/m ³)	30 mppcf
Calcium oxide (1305-78-8)		
Mexico	OEL TWA (mg/m ³)	2 mg/m ³
USA ACGIH	ACGIH TWA (mg/m ³)	2 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	2 mg/m ³
USA IDLH	US IDLH (mg/m ³)	25 mg/m ³
Alberta	OEL TWA (mg/m ³)	2 mg/m ³
British Columbia	OEL TWA (mg/m ³)	2 mg/m ³
Manitoba	OEL TWA (mg/m ³)	2 mg/m ³
New Brunswick	OEL TWA (mg/m ³)	2 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	2 mg/m ³
Nova Scotia	OEL TWA (mg/m ³)	2 mg/m ³
Nunavut	OEL STEL (mg/m ³)	4 mg/m ³
Nunavut	OEL TWA (mg/m ³)	2 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	4 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	2 mg/m ³
Ontario	OEL TWA (mg/m ³)	2 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	2 mg/m ³
Québec	VEMP (mg/m ³)	2 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	4 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	2 mg/m ³
Yukon	OEL STEL (mg/m ³)	4 mg/m ³
Yukon	OEL TWA (mg/m ³)	2 mg/m ³
Quartz (14808-60-7)		
Mexico	OEL TWA (mg/m ³)	0.1 mg/m ³ (respirable fraction)
USA ACGIH	ACGIH TWA (mg/m ³)	0.025 mg/m ³ (respirable fraction)
USA OSHA	OSHA PEL (STEL) (mg/m ³)	250 mppcf/%SiO ₂ +5, 10mg/m ³ /%SiO ₂ +2
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.05 mg/m ³ (respirable dust)
USA IDLH	US IDLH (mg/m ³)	50 mg/m ³ (respirable dust)
Alberta	OEL TWA (mg/m ³)	0.025 mg/m ³ (respirable particulate)
British Columbia	OEL TWA (mg/m ³)	0.025 mg/m ³ (respirable)
Manitoba	OEL TWA (mg/m ³)	0.025 mg/m ³ (respirable fraction)
New Brunswick	OEL TWA (mg/m ³)	0.1 mg/m ³ (respirable fraction)
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.025 mg/m ³ (respirable fraction)
Nova Scotia	OEL TWA (mg/m ³)	0.025 mg/m ³ (respirable fraction)
Nunavut	OEL TWA (mg/m ³)	0.1 mg/m ³ (respirable mass)
Northwest Territories	OEL TWA (mg/m ³)	0.1 mg/m ³ (respirable mass)
Ontario	OEL TWA (mg/m ³)	0.10 mg/m ³ (designated substances regulation-respirable)
Prince Edward Island	OEL TWA (mg/m ³)	0.025 mg/m ³ (respirable fraction)
Québec	VEMP (mg/m ³)	0.1 mg/m ³ (respirable dust)
Saskatchewan	OEL TWA (mg/m ³)	0.05 mg/m ³ (respirable fraction)
Yukon	OEL TWA (mg/m ³)	300 particle/mL
Magnesium oxide (MgO) (1309-48-4)		
Mexico	OEL TWA (mg/m ³)	10 mg/m ³ (fume)
USA ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (fume, total particulate)
USA IDLH	US IDLH (mg/m ³)	750 mg/m ³ (fume)
Alberta	OEL TWA (mg/m ³)	10 mg/m ³ (fume)

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British Columbia	OEL STEL (mg/m ³)	10 mg/m ³ (respirable dust and fume)
British Columbia	OEL TWA (mg/m ³)	10 mg/m ³ (fume, inhalable)
Manitoba	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
New Brunswick	OEL TWA (mg/m ³)	10 mg/m ³ (fume)
Newfoundland & Labrador	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Nova Scotia	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Nunavut	OEL STEL (mg/m ³)	20 mg/m ³ (fume)
Nunavut	OEL TWA (mg/m ³)	10 mg/m ³ (fume)
Northwest Territories	OEL STEL (mg/m ³)	20 mg/m ³ (fume)
Northwest Territories	OEL TWA (mg/m ³)	10 mg/m ³ (fume)
Ontario	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable)
Prince Edward Island	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Québec	VEMP (mg/m ³)	10 mg/m ³ (fume)
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³ (inhalable fraction)
Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Yukon	OEL STEL (mg/m ³)	10 mg/m ³ (fume)
Yukon	OEL TWA (mg/m ³)	10 mg/m ³ (fume)

8.2. Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas: Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Personal Protective Equipment: Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Protective Gloves.

Eye Protection: Wear approved safety goggles when handling dust or wet kiln dust to prevent contact with eyes. Wearing contact lenses when using cement, under dusty conditions, is not recommended.

Skin and Body Protection: Wear gloves, boot covers and protective clothing impervious to water to prevent skin contact.

Respiratory Protection: Wear a NIOSH approved respirator that is properly fitted and is in good condition when exposed to dust above exposure limits.

Consumer Exposure Controls: Do not eat, drink, or smoke during use

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid (powder)
Appearance	: Gray, tan, or white powder
Odor	: None
Odor Threshold	: Not available
pH	: 10 - 13 (in water)
Evaporation Rate	: Not available
Melting Point	: Not available
Freezing Point	: Not available
Boiling Point	: > 1000 °C (1832 °F)
Flash Point	: Not available
Auto-ignition Temperature	: Not available
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not available
Lower Flammable Limit	: Not available

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Upper Flammable Limit	: Not available
Vapor Pressure	: Not available
Relative Vapor Density at 20 °C	: Not available
Relative Density	: Not available
Specific Gravity	: 2.6 – 2.8
Solubility	: 2 – 20% (in water)
Partition Coefficient: N-Octanol/Water	: Not available
Viscosity	: Not available
Explosion Data – Sensitivity to Mechanical Impact	: Not expected to present an explosion hazard due to mechanical impact
Explosion Data – Sensitivity to Static Discharge	: Not expected to present an explosion hazard due to static discharge

SECTION 10: STABILITY AND REACTIVITY

- 10.1. **Reactivity:** Kiln dust reacts with water, resulting in a slight release of heat, depending on the amount of lime (Calcium oxide) present.
- 10.2. **Chemical Stability:** Stable when dry. Keep dry until use.
- 10.3. **Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. **Conditions to Avoid:** Incompatible materials.
- 10.5. **Incompatible Materials:** Kiln dust and wet cement is alkaline and is incompatible with acids, ammonium salts and aluminum metal. Kiln dust and cement dissolves in hydrofluoric acid, producing corrosive silicon tetrafluoride gas. Kiln dust and cement reacts with water to form silicates and calcium hydroxide. Silicates react with powerful oxidizers such as fluorine, boron trifluoride, chlorine trifluoride, manganese trifluoride, and oxygen difluoride.
- 10.6. **Hazardous Decomposition Products:** None known.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product

Acute Toxicity: Not classified

LD50 and LC50 Data: Not available

Skin Corrosion/Irritation: Causes skin irritation.

pH: 12 - 13 (in water)

Serious Eye Damage/Irritation: Causes serious eye damage.

pH: 12 - 13 (in water)

Respiratory or Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not classified

Carcinogenicity: May cause cancer.

Specific Target Organ Toxicity (Repeated Exposure): Causes damage to organs through prolonged or repeated exposure.

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): May cause respiratory irritation.

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: Breathing dust may cause nose, throat or lung irritation, including choking, depending on the degree of exposure. Inhalation of high levels of dust can cause chemical burns to the nose, throat and lungs. Risk of injury depends on duration and level of exposure.

Silicosis: This product contains trace amounts of crystalline silica. Prolonged or repeated inhalation of respirable crystalline silica from this product can cause silicosis, a seriously disabling and fatal lung disease.

Carcinogenicity: Cement contains trace amounts of crystalline silica and hexavalent chromium which are classified by IARC and NTP as known human carcinogens.

Autoimmune Disease: Some studies show that exposure to respirable crystalline silica (without silicosis) or that the disease silicosis may be associated with the increased incidence of several autoimmune disorders such as scleroderma (thickening of the skin), systemic lupus erythematosus, rheumatoid arthritis and diseases affecting the kidneys.

Tuberculosis: Silicosis increases the risk of tuberculosis.

Renal Disease: Some studies show an increased incidence of chronic kidney disease and end-stage renal disease in workers exposed to respirable crystalline silica.

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Symptoms/Injuries After Skin Contact: Kiln dust may cause dry skin, discomfort, irritation, severe burns, and dermatitis.

Burns: Exposure of sufficient duration to wet kiln dust, or to dry kiln dust on moist areas of the body, can cause serious, potentially irreversible damage to skin, eye, respiratory and digestive tracts due to chemical (caustic) burns, including third degree burns. A skin exposure may be hazardous even if there is no pain or discomfort.

Dermatitis: Kiln dust is capable of causing dermatitis by irritation and allergy. Skin affected by dermatitis may include symptoms such as, redness, itching, rash, scaling, and cracking. Irritant dermatitis is caused by the physical properties of kiln dust including alkalinity and abrasion. Allergic contact dermatitis is caused by sensitization to hexavalent chromium (chromate) present in kiln dust. The reaction can range from a mild rash to severe skin ulcers. Persons already sensitized may react to the first contact with kiln dust. Others may develop allergic dermatitis after years of repeated contact with cement.

Symptoms/Injuries After Eye Contact: Airborne dust may cause immediate or delayed irritation or inflammation. Eye contact with large amounts of dry powder or with wet kiln dust can cause moderate eye irritation, chemical burns and blindness. Eye exposures require immediate first aid and medical attention to prevent significant damage to the eye.

Symptoms/Injuries After Ingestion: Do not ingest kiln dust. Ingestion of small quantities of kiln dust is not known to be harmful, large quantities can cause distress to the digestive tract. Large quantities can cause chemical burns in the mouth, throat, stomach, and digestive tract.

Chronic Symptoms: Causes damage to organs through prolonged or repeated exposure. If dust is generated, repeated exposure through inhalation may cause cancer or lung disease.

11.2. Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Calcium oxide (1305-78-8)	
LD50 Oral Rat	> 2000 mg/kg
LD50 Dermal Rabbit	> 2500 mg/kg
Quartz (14808-60-7)	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 5000 mg/kg
Quartz (14808-60-7)	
IARC Group	1
National Toxicology Program (NTP) Status	Known Human Carcinogens.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity No additional information available

Calcium oxide (1305-78-8)	
LC50 Fish 1	1070 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [static])

12.2 Persistence and Degradability Not available

12.3. Bioaccumulative Potential

Calcium oxide (1305-78-8)	
BCF Fish 1	(no bioaccumulation)

12.4. Mobility in Soil Not available

12.5. Other Adverse Effects Not available

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, state, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION

- 14.1. In Accordance with DOT Not regulated for transport
- 14.2. In Accordance with IMDG Not regulated for transport
- 14.3. In Accordance with IATA Not regulated for transport
- 14.4. In Accordance with TDG Not regulated for transport

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SECTION 15: REGULATORY INFORMATION



15.1. US Federal Regulations

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SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Delayed (chronic) health hazard
SARA Section 313 - Emission Reporting	This product may contain constituents listed under SARA (Title III) Section 313, but not in amounts requiring supplier notification under 40 CFR Part 372 Subpart C.
Flue dust, portland cement (68475-76-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Limestone (1317-65-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Calcium oxide (1305-78-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Quartz (14808-60-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Magnesium oxide (MgO) (1309-48-4)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. US State Regulations

Quartz (14808-60-7)	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
Limestone (1317-65-3)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List	
Calcium oxide (1305-78-8)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List	
Quartz (14808-60-7)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List	
Magnesium oxide (MgO) (1309-48-4)	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List	

15.3. Canadian Regulations

Cement Kiln Dust	
WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects Class E - Corrosive Material
 	

Flue dust, portland cement (68475-76-3)	
Listed on the Canadian DSL (Domestic Substances List)	

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Limestone (1317-65-3)	
Listed on the Canadian NDSL (Non-Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
Calcium oxide (1305-78-8)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class E - Corrosive Material Class D Division 2 Subdivision B - Toxic material causing other toxic effects
Quartz (14808-60-7)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
Magnesium oxide (MgO) (1309-48-4)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date : 04/21/2015
Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Carc. 1A	Carcinogenicity Category 1A
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H335	May cause respiratory irritation
H350	May cause cancer
H372	Causes damage to organs through prolonged or repeated exposure

Party Responsible for the Preparation of This Document

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An electronic version of this SDS is available at: www.lafarge-na.com under the Sustainability and Products sections. Please direct any inquiries regarding the content of this SDS to SDSinfo@Lafarge.com.

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